Zettelmeyer made in W-Germany

ZL BO1

Wheel Loader



Progress is our Tradition

Wheel Loader ZL BD



| Make | Deutz/diesel, 4 cycle |
|------------------------------------|-----------------------|
| Type | F4L912 |
| Gross Power @ 2500 rev/min | 55/74 kW/hp |
| Net Power @ 2500 rev/min Din 70020 | 51/70 kW/hp |
| Max. torque @ 1600 rev/min | 222 Nm |
| No. cylinders/configuration | |
| Bore/stroke | 100/120 mm |
| Total displacement | |
| Combustion system | direct injection |
| Cooling | |
| Electrical system: | |
| Battery | 12/143 V/Ah |
| Alternator | |
| Starter | |



ransmission

Hydrostatic transmission, full powershift under load, both when changing direction (forward and reverse) and between work and

Inching pedal for variable machine speed control whilst maintaining engine power.

| | | | Spe | ed |
|--------------|------|----------|-----|---------|
| | | Forwa | rd | Reverse |
| | | km/h | | km/h |
| Work range | | 8.5 | | 8.5 |
| Travel range | | 22.0 | | 22.0 |



All-wheel drive by two portal axles. 100 %, hydraulically operated differential lock in both axles.

| Ground clearance | | ٠. | | | | | | | | | | | | | | 5 | 90 |) n | nn | n |
|-----------------------|---|----|----|----|--|--|--|--|--|--|--|--|--|--|--|----|----|-----|----|---|
| Track | | | | | | | | | | | | | | | | 15 | 84 | n | nn | n |
| Oscillation at wheel, | r | na | XE | ۲. | | | | | | | | | | | | 3 | 90 |) n | nn | n |
| Angle of oscillation | | | | | | | | | | | | | | | | | - | F. | 13 | 0 |



- 1. Normal retardation is effected by the braking capacity of the hydrostatic motor acting upon all four wheels.
- 2. Service brake: hydraulically actuated oil immersed multi-disc brakes in the rear axle.
- Parking brake: mechanical actuation of the multi-disc brakes.



| | | | | | | | | | HIM |
|-----------|-------------|----------|----|------|--------|------|-----|------|----------|
| Standard: | 15.5 - 25 | 10 PR (I | 2) | | | | | . 12 | .00 x 25 |
| Optional: | 14.5 - 20 | 10 PR | | | ٠. | | | | 11 x 20 |
| | 16/70 - 20 | 10 PR | | | | | • • | | 13 x 20 |
| | 16.5/75 R 2 | 0 | | | | | | | 13 x 20 |

NOTE: Under certain job conditions, a specific tread pattern may be required or, the t-km/h capability of standard or optional tyres may be exceeded. We recommend that tyre manufacturers be consulted for optimum tyre selection.



Steering

| Central articulating oscil | lating joint with damping effect. |
|----------------------------|-------------------------------------|
| Angle of articulation | ± 40° |
| Hydraulic steering via tw | o double-acting steering cylinders. |
| | |
| Relief valve pressure | 150 bar |



Hydraulics

Two double-acting tilt cylinders Two double-acting lift cylinders

Control valve three-spool system as standard equipment.

| Gear-type pump | |
|-----------------------|-------------------|
| | 80 litres/min |
| Relief valve pressure | 200 bar |

Common tank for working, drive and steering hydraulics safe-

guarded by a breather valve.

Thermostatically controlled oil circuit with integrated cooling

Filters can be changed without having to drain the tank.

| Automatic b | ucket | ı | 21/4 | اد | اد | r | | | | | | | | | | | | | | |
|----------------|-------|----|-------|----|----|---|--|---|---|--|--|--|--|--|--|--|---|--|---|---------|
| Automatic b | UCKCI | 10 | , , , | - | 10 | | | | | | | | | | | | | | | 00 |
| Lift time (loa | (dea | | | | | | | | | | | | | | | | * | | | b.U sec |
| Lowering tin | | | | | | | | | | | | | | | | | | | | |
| Dump time | | | | | | | | | | | | | | | | | | | | 1.0 sec |
| Crowd time | | ٠ | | | • | | | • | • | | | | | | | | | | • | 1.0 sec |



Service Refill Capacities

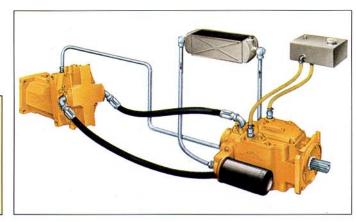
| Fueltank | | | | | | | | | | | 95.0 litres |
|------------------------------|--|--|--|--|--|---|---|--|----|--|--------------|
| Engine | | | | | | • | • | | | | 11.5 litres |
| Hydraulic system incl. tank | | | | | | | | | | | 75.0 litres |
| Front axle | | | | | | | | | | | . 8.7 litres |
| Rear axle incl. transmission | | | | | | | | | į, | | 11.0 litres |

Low-Maintenance Loader Arms with Z-Bar Linkage

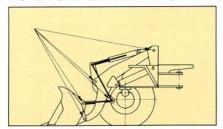
- excellent dump height and reach
- high breakout force
- fast bucket dump action
- good dump/roll back angles
- optimum bucket design
- very high bucket fill
- low-maintenance requirements due to sealed bearings

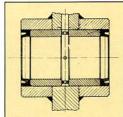
Hydrostatic Transmission

- o maximum torque even at low engine speed
- low fuel consumption
- better efficiency on the job
- wear-free hydrostatic braking
- o infinitely variable speed control over full speed range
- o forward-reverse direction change under full load



High quality seals protect the bearings from dirt.





Well Proven Design Provides Reliability, High Performance and Economical Operation

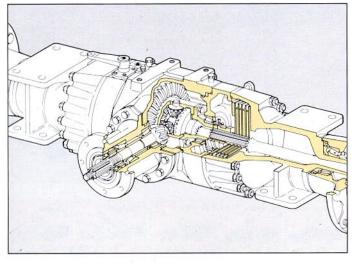
Portal Axles with 100% Selectable Differential Lock

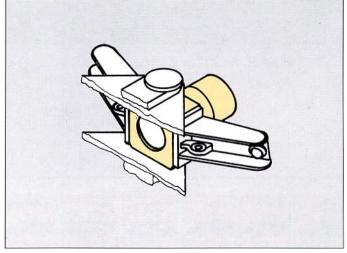
- 590 mm ground clearance
- optimum traction
- superb off-road capability
- enclosed oil immersed
- multi-disc brakes in the rear axle, supplement hydrostatic retardation
- portal reduction for maximum power transmission

Heavy duty compact axle with multi-disc brakes running in oil bath for maintenance-free, minimum wear operation.

Hydrostatic Articulated Frame Steering with Articulating-Oscillating Joint

- Heavy duty large diameter articulation-oscillation pin for minimum surface pressure with dirt protection seal. The articulation-oscillation pin as illustrated below is designed to take the wiring harness and hydraulic hoses through the centre.
- smooth and reliable steering, full tracking capacity
- 40° steering angle to both sides
- short turning radius, excellent manoeuverability
- rigid axle mounting for constantly balanced load distribution add to good stability



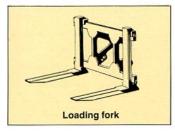


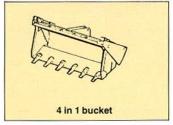
Front-End »QC« Quick-Change System



The Zettelmeyer »QC« quick-change system allows all direct mounted ZL 801 buckets and attachments to be also used as quick-change attachments.

More than 40 different attachments are available for use in practically every branch of industry, for example with the QC loading fork.









Simple - Functional - Efficient



Operator's Compartment and Routine Maintenance

- The operators compartment designed for minimum noise and vibration, reduces operator fatigue and adds to the efficiency of operation.
- Conveniently located controls and gauges together with good all-round visibility from the spacious ROPS cab add to the safety of the unit. A central audi-visual warning device insures, that the operator is permanently in full control of engine temperature, engine oil pressure, oil temperature of drive system and air filter condition.
- Clear design and easy access to all components reduce maintenance and repair downtime.









Operating Data

| Buckets Dimensions and weights with standard tyres. | | Bucket | Bucket | Bucket | Bucket | Bucket | 4 in 1 Bucket | High-Tip Bucket |
|---|----------------|--------|--------|--------|--------|--------|------------------|--------------------|
| Material density, max. | t/m³ | 2.0 | 1.8 | 1.5 | 1.2 | 0.8 | 1.8 | 1.0 |
| Capacity, heaped | m ³ | 0.8 | 0.9 | 1.1 | 1.4 | 2.0 | 0.85 | 1.5 |
| Capacity, struck | m ³ | 0.65 | 0.75 | 0.9 | 1.2 | 1.75 | 0.75 | 1.3 |
| Payload | kg | 1600 | 1620 | 1 650 | 1680 | 1 400 | 1530 | 1 350 |
| Bucket weight with teeth | kg | 400 | 380 | 400 | 430 | 500 | 550 | 600 |
| Bucket teeth | | 7 | 7 | 7 | 7 | 7 | - 7 | - |
| Static tipping load, straight | kg | 4350 | 4300 | 4250 | 4200 | 4000 | 4100 | 4000 |
| Static tipping load at 40° | kg | 3850 | 3800 | 3780 | 3700 | 3550 | 3600 | 3550 |
| Breakout force | daN | 6000 | 5680 | 4930 | 4100 | 3300 | 4900 | 4000 |
| Hydraulic lifting capacity | daN | 4930 | 4950 | 4860 | 4750 | 4600 | 4760 | 4500 |
| Operating weight | kg | 5950 | 5930 | 5950 | 5980 | 6050 | 6100 | 6 150 |

Adjustments for

2050

2050

| 4000 | - | 000000 | 200000 | |
|------|-------------------|---------------------|--------|----|
| i s | 9 80 | 188 | | 9 |
| 85 | 20 1000 PT 800 | R DOMES S TOURNS | PSI | ı |
| Br. | 4100 | IBB | - | ı |
| Шb | 388 | | | ı |
| B۵ | 88 | | | ì |
| 8.5 | MARKET | SCOOL | SECURE | g. |

Dump height

Reach, max.

Load over height

Digging depth at 10°

Lift height max.

Total length

Turning radius, outside

Reach at max. height

(A)

B

0

0

E

(G)

bucket

Bucket width

Dimensions

| Tyres | | Load at 40° kg | Weight kg | Dimensions mm |
|--------|----------|-------------------|--------------|------------------|
| 14.5-2 | 20 (L-2) | - 125 | -220 | -70 |
| 2550 | 2440 | 2300 | 2585 | 3755 |
| 770 | 880 | 950 | 740 | 1040 |
| 1470 | 1580 | 1650 | 1440 | 2030 |
| 3030 | 3030 | 3010 | 3 0 5 0 | 3800 |
| 4230 | 4370 | 4490 | 4250 | 4970 |
| 5500 | 5650 | 5840 | 5450 | 5750 |
| 185 | 210 | 290 | 175 | 235 |
| 4320 | 4360 | 4500 | 4300 | 4400 |

2250

Tipping

Operating

2050

Vertical

2050

Operating data in accordance with SAE standards. All technical data relate to the standard version. Machine illustrations may show optional features.

2615

710

1 410

3030

4140

5400

170

4285

2050

2650

670

1370

3030

4 110

5355

165

4260

2050

mm

mm

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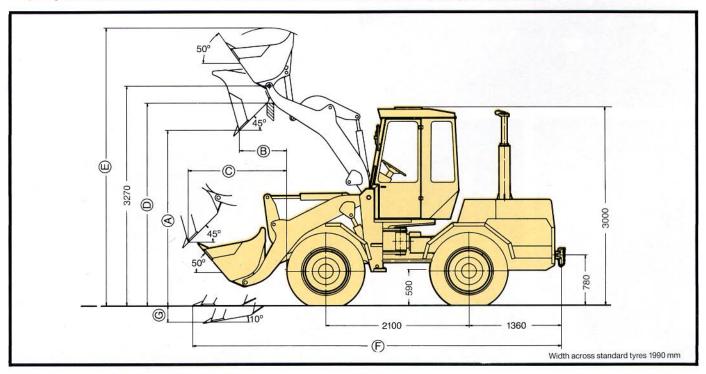
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Standard Equipment

Comfort ROPS Cab

Detachable walk-through cab with flexible mountings, located on the front frame for better sound and thermal insulation whilst providing excellent all-round visibility on the job.

Insulation and acoustic lining Lockable doors

4-way adjustable driver's seat Seat belt

Steering wheel spinner knob Neutral start switch

Gauges:

Fuel gauge Hour meter Drive system oil temperature

Indicator lamps for: Direction indicator Main beam Battery charging

Warning lights for: Engine temperature Engine oil pressure Drive system oil temperature Air filter restriction

Central audible alarm for: Engine temperature Engine oil pressure

Drive system oil temperature Air filter restriction

12 V power socket Heater with defroster Instrument lighting

Storage compartment in the door Tool box (lockable) Interior lighting

Tinted safety glass (windscreen) Windscreen wiper front and rear Windscreen washer Hinge out upper door section Hinge-out cab roof hatch

General

Alternator 65 A Dry-type air filter Cold start aid

Automatic bucket leveller Front working floodlights

Fenders and service platforms Lockable engine hood Lockable fuel-tank cap Vertical exhaust Towing device

External rear view mirrors Safety kit







Dual air filtration

Dashboard cover Air conditioning

Single lever control Auxiliary hydraulics, front Auxiliary hydraulics, rear Three-point linkage with PTO shaft PTO (hydraulic) Extended lift arms Rear backhoe mounting plate

Lifting eyes FOPS plate Stacker guard Roll bar ROPS canopy

Wide range of bucket sizes and types with or without teeth Silo bucket Extra-wide bucket Brick bucket 4 in 1 bucket High-tip bucket Side-tip bucket Bolt-on cutting edge

Rear mounted backhoe Rear scarifier Rotary hoe

»QC« Quick-change attachment carrier, mechanical or hydraulic

Attachments: Loading fork Hook and tackle Barrel clamp

Pusher plate Angle dozer blade Sweeper

Manure fork Tree transplanter Tree transplanting bucket Log grapple

Snow plow Salt and sand spreader Front winch Rock clamp Ground auger Hydraulic breaker Front scarifier

Production Chart: 50 min/h Bucket capacity: 0.9 m³ Filling: 90 % One way hauling distance m

























