

# Michigan L480

ENGINE OUTPUT 462 kW (620 hp)

DIRECT-INJECTED, TURBO-CHARGED, AFTER-COOLED, FUEL EFFICIENT CUMMINS DIESEL

OPERATING WEIGHT 80,68 t (177,860 lb)

BUCKETS 9,6 m3 (12.5 yd3)

**DOUBLE-PLATE BOOM** 

POWERSHIFT, COUNTER-SHAFT TRANSMISSION WITH SINGLE LEVER ELECTRIC SHIFT CONTROL

LIMITED SLIP DIFFERENTIALS, FRONT AND REAR

FULL HYDRAULIC, SINGLE DRY-DISC, OUTBOARD-MOUNTED, SERVICE BRAKES

SEAT-MOUNTED, FINGERTIP HYDRAULIC CONTROLS

CLIMATE-CONTROLLED CAB INDEPENDENT ROPS/FOPS



MICHIGAN



#### ENGINE

Direct-injected, turbocharged and after-cooled V-12, 4-cycle diesel.

| Make Cummin              |     |       |                   |
|--------------------------|-----|-------|-------------------|
| Model                    | VTA |       |                   |
| Max. rating* at          | rps | (2100 | rpm)              |
| SAE J1349 (ISO 1585)541  | kW  | (725  | hp)               |
| Flywheel rating** at35   | rps | (2100 | rpm)              |
| SAE J1349 (ISO 1585)462  |     | (620  | hp)               |
| Max. torque at21,7       | rps | (1300 | rpm)              |
| SAE J1349 (ISO 1585)3204 |     | (2363 | lbf ft)           |
| Number of cylinders12    |     |       |                   |
| Displacement, total28,0  | 1   | (1710 | in <sup>3</sup> ) |
| Bore140                  | mm  | (5.50 | in)               |
| Stroke                   | mm  | (6.00 | in)               |

#### Air cleaners (2)

- 1. Cyclone precleaner with automatic dust ejector.
- 2. Paper filter with restriction indicator.
- 3. Replaceable safety filter.

\*Max. rating-Rating of engine equipped only with components essential for engine function, such as injection pump, oil pump, and water pump.

\*\*Flywheel rating-Net rating measured with fan, intake and exhaust system, cooling system, and alternator mounted.



## **ELECTRICAL**

The electrical system is well protected by circuit breakers and prewired for optional equipment.

| Voltage24                   | V   |
|-----------------------------|-----|
| Alternator                  | A   |
| Batteries (12 volt)8        |     |
| Battery capacity, total2500 | CCA |
| Cranking capacity, each     |     |



## **SERVICE REFILL CAPACITIES**

| Crankcase102                | 1  | (27.0 | US gal) |
|-----------------------------|----|-------|---------|
| Fuel tank (total)1422       |    | (376  | US gal) |
| Fuel tank (usable) 1378     |    | (364  | US gal) |
| Cooling system231           |    | (61.0 | US gal) |
| Transmission (total)125     |    | (33.0 | US gal) |
| Wheel hubs, each40          |    | (10.6 | US gal) |
| Differentials, each110      |    | (29.0 | US gal) |
| Midmount bearing4,7         | Ė  | (1.25 | US gal) |
| Hydraulic system (total)939 | Į. | (248  | US gal) |
| Hydraulic tank568           |    | (150  | US gal) |



## **DRIVETRAIN**

Torque converter: Clark, high efficiency, single-stage, single-phase.

**Transmission:** Clark, countershaft-type powershift transmission with directional clutch modulation.

**Axles:** Clark, full-floating axle shafts with planetary-type hub reductions. Single-piece cast steel axle housing. Fixed front axle and oscillating rear axle.

Differentials: Clark, limited slip differentials in front and rear axles.

**Hub reduction:** Clark, planetary drive with low-friction roller bearings in each wheel hub.

**Tires:** Tubeless with nylon cord body. Optional tires available for specific applications.

| Torque converter make, model |      | Clark, C16702-21   |
|------------------------------|------|--------------------|
| Torque multiplication        |      | 2.96:1             |
| Transmission make, model     |      |                    |
| Speeds, forward/reverse      |      |                    |
| 16,3                         | km/h | (3.9 mph)          |
| 211,1                        | km/h | (6.9 mph)          |
| 318,8                        |      | (11.7 mph)         |
| 432,0                        | km/h | (19.9 mph)         |
| Measured with tires          | 41.2 | 5/70-39 (34PR) L-5 |
| Front axle make, model       |      | Clark, 25D8860     |
| Rear axle make, model        |      | Clark, 25D7060     |
| Rear axle oscillation, total |      |                    |
| 533                          |      | (21.0 in)          |



#### BRAKES

The brake system meets requirements according to SAE J1152 and ISO 3450.

Service brakes: Full hydraulic system with outboard mounted, dry disc brakes with two calipers at each wheel. Left pedal applies brakes and declutches transmission. A separate dash-mounted switch allows the operator to deactivate this declutch feature.

Secondary: Dual circuit axle-by-axle system. Actuated by service brake pedals. Audible and visual low pressure alarm. Dead engine braking capability provided by two nitrogen-charged accumulators.

Parking brake: Dry disc type mounted on front axle input shaft. Spring applied, hydraulically released; actuated by dash-mounted switch.

Transmission interlock applies service brakes if shifted into forward or reverse to prevent moving machine when parking brake is applied.

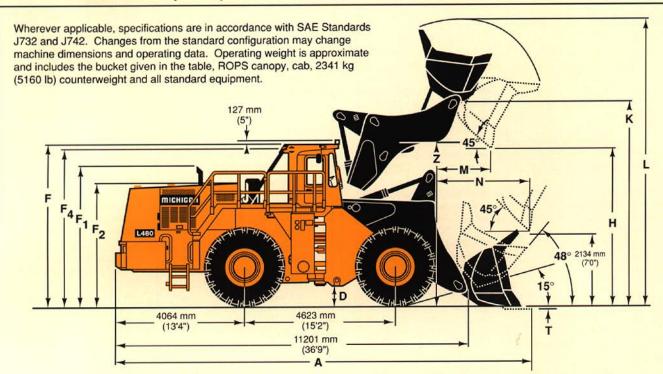
Pump: Piston pump, pressure compensated.

Filtration: Full-flow, 10 micron filter.

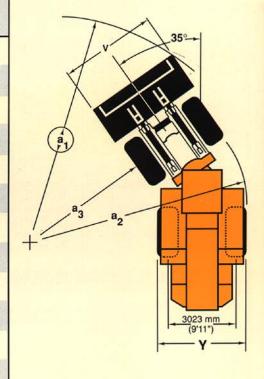
| Pressure setting20,7       | MPa | (3000 | psi) |
|----------------------------|-----|-------|------|
| Service brake, disc dia737 | mm  | (29.0 | in)  |
| thickness32                | mm  | (1.25 | in)  |
| Parking brake, disc dia508 | mm  | (20.0 | in)  |
| thickness13                |     | (0.50 | in)  |

## **OPERATIONAL DATA & DIMENSIONS-MICHIGAN L480**

## Tires: 41.25/70-39 (34PR) L-5



| BUCKET TYPE  |                | Straight<br>Edge Rock | Spade-Nose<br>Rock |  |
|--|----------------|-----------------------|--------------------|--|
| Volume, heaped   | m³             | 9,6                   | 9,6                |  |
|  | (yd³)          | (12.5)                | (12.5)             |  |
| struck   | m <sup>3</sup> | 8,08                  | 8,24               |  |
|  | (yd³)          | (10.57)               | (10.78)            |  |
| Bucket weight  | kg             | 6396                  | 6668               |  |
|  | (lb)           | (14,100)              | (14,700)           |  |
| Static tipping load, straight  | kg             | 49 700                | 49 480             |  |
|  | (lb)           | (109,560)             | (109,090)          |  |
| full turn  | kg             | 43 600                | 43 420             |  |
| The state of the s | (lb)           | (96,130)              | (95,730)           |  |
| Breakout force   | kN             | 631,7                 | 556,0              |  |
|  | (lbf)          | (142,000)             | (125,000)          |  |
| A △  | mm             | 12 929                | 13 157             |  |
|  | (ft in)        | (42'5")               | (43'2")            |  |
| НΘ   | mm             | 4724                  | 4572               |  |
|  | (ft in)        | (15'6")               | (15'0")            |  |
| L  | mm             | 8738                  | 8738               |  |
|  | (ft in)        | (28'8")               | (28'8")            |  |
| M ⊕  | mm             | 1854                  | 2032               |  |
|  | (ft in)        | (6'1")                | (6'8")             |  |
| N ⊕  | mm             | 3023                  | 3200               |  |
|  | (ft in)        | (9'11")               | (10'6")            |  |
| T 🗆  | mm             | 99                    | 99                 |  |
|  | (in)           | (3.9")                | (3.9")             |  |
| V  | mm             | 4374                  | 4374               |  |
|  | (ft in)        | (14' 4.2")            | (14' 4.2")         |  |
| a, Clearance circle (over bucket   | mm             | 20 777                | 20 777             |  |
| in carry position)   | (ft in)        | (68'2")               | (68'2")            |  |
| Operating weight   | kg             | 80 410                | 80 680             |  |
|  | (lb)           | (177,280)             | (177,860)          |  |



- Add 246 mm (9.7") for bucket teeth Add 66 mm (2.6") for bucket teeth
- Add 335 mm (13.2") for bucket teeth
- Subtract 228 mm (9.0") for bucket teeth

## DIMENSIONS AFFECTED BY TIRE SIZE

| MACHINE<br>DIMENSIONS |            |      | 5/70-39<br>PR) L-5 |      | /70-39<br>R) L-5 |      | .5-39<br>R) L-5 |      | R39<br>2AT* |
|-----------------------|------------|------|--------------------|------|------------------|------|-----------------|------|-------------|
| D                     | mm (ft in) | 584  | (1'11")            | 584  | (1'11")          | 635  | (2'1")          | 584  | (1'11")     |
| F                     | mm (ft in) | 4877 | (16'0")            | 4877 | (16'0")          | 4928 | (16'2")         | 4877 | (16'0")     |
| F <sub>1</sub>        | mm (ft in) | 4267 | (14'0")            | 4267 | (14'0")          | 4318 | (14'2")         | 4267 | (14'0")     |
| F <sub>2</sub>        | mm (ft in) | 3607 | (11'10")           | 3607 | (11'10")         | 3658 | (12'0")         | 3607 | (11'10")    |
| F <sub>4</sub>        | mm (ft in) | 4750 | (15'7")            | 4750 | (15'7")          | 4801 | (15'9")         | 4750 | (15'7")     |
| Н                     | mm (ft in) | 4724 | (15'6")            | 4724 | (15'6")          | 4775 | (15'8")         | 4724 | (15'6")     |
| K                     | mm (ft in) | 6274 | (20'7")            | 6274 | (20'7")          | 6325 | (20'9")         | 6274 | (20'7")     |
| L                     | mm (ft in) | 8738 | (28'8")            | 8738 | (28'8")          | 8788 | (28'10")        | 8738 | (28'8")     |
| M                     | mm (ft in) | 1854 | (6'1")             | 1854 | (6'1")           | 1829 | (6'0")          | 1854 | (6'1")      |
| N                     | mm (ft in) | 3023 | (9'11")            | 3023 | (9'11")          | 2997 | (9'10")         | 3023 | (9'11")     |
| T                     | mm (ft in) | 99   | (3.9")             | 99   | (3.9")           | 48   | (1.9")          | 99   | (3.9")      |
| Y                     | mm (ft in) | 4115 | (13'6")            | 4115 | (13'6")          | 3988 | (13'1")         | 4115 | (13'6")     |
| Z                     | mm (ft in) | 5182 | (17'0")            | 5182 | (17'0")          | 5232 | (17'2")         | 5182 | (17'0")     |
| a <sub>2</sub>        | mm (ft in) | 9500 | (31'2")            |      | (31'2")          | 9474 | (31'1")         | 9500 | (31'2")     |
| a <sub>3</sub>        | mm (ft in) | 5283 | (17'4")            | 5283 | (17'4")          | 5309 | (17'5")         | 5283 | (17'4")     |

| SUPPLEMENTAL OPERATING DATA        |         | Chang<br>opera<br>weig | iting   | tippin | in static<br>g load<br>ight | tipping | in static<br>load at<br>turn |
|------------------------------------|---------|------------------------|---------|--------|-----------------------------|---------|------------------------------|
| Air conditioner (removal)          | kg (lb) | -68                    | (-150)  | -77    | (-170)                      | -75     | (-165)                       |
| Bucket points and adapters (57R)   | kg (lb) | 479                    | (1056)  | -540   | (-1190)                     | -600    | (-1320)                      |
| Bucket points and adapters (57ARL) | kg (lb) | 535                    | (1180)  | -605   | (-1330)                     | -670    | (-1470)                      |
| Bucket points and adapters (57TF)  | kg (lb) | 532                    | (1172)  | -600   | (-1320)                     | -660    | (-1460)                      |
| Cab (removal)                      | kg (lb) | -386                   | (-850)  | -227   | (-610)                      | -267    | (-590)                       |
| Counterweight                      | kg (lb) | 1814                   | (4000)  | 3792   | (8360)                      | 3320    | (7320)                       |
| Fenders, front                     | kg (lb) | 217                    | (478)   | 0      | (0)                         | 0       | (0)                          |
| ROPS canopy (removal)              | kg (lb) | -1089                  | (-2400) | -816   | (-1800)                     | -744    | (-1640)                      |
| Secondary steering                 | kg (lb) | 54                     | (120)   | 77     | (170)                       | 73      | (160)                        |
| 3rd hydraulic control              | kg (lb) | 136                    | (300)   | 0      | (0)                         | 0       | (0)                          |
| Optional tires:                    |         |                        |         |        |                             |         |                              |
| 41.25/70-39(34PR) L-5 STD.         | kg (lb) | 0                      | (0)     | 0      | (0)                         | 0       | (0)                          |
| 41.25/70-39(42PR) L-5              | kg (lb) | 370                    | (816)   | 465    | (1024)                      | 423     | (931)                        |
| 37.5-39(44PR) L-5                  | kg (lb) | 646                    | (1424)  | 811    | (1787)                      | 737     | (1624)                       |
| 37.5R39 XRD2AT*                    | kg (lb) | -758                   | (-1672) | -952   | (-2099)                     | -865    | (-1907)                      |
|                                    |         |                        |         |        |                             |         |                              |



## STEERING

**Articulated frame:** Full hydraulic steering system with speed sensor hydraulics provides adequate volume of oil to the steer valve for positive control at all engine speeds.

Pump: One gear-type, mounted on the torque converter.

**Supply system:** The system is served by a steer pump and a switch pump which is speed sensitive and feeds either the main hydraulic system or, below 1150 rpm, the steering system.

**Cylinders:** Two double-acting cylinders with chrome plated piston rods.

| Steering cylinders, no2 |       |       |             |
|-------------------------|-------|-------|-------------|
| Bore152                 | mm    | (6.00 | in)         |
| Stroke605               | mm    | (23.8 | in)         |
| Relief pressure17,2     | MPa   | (2500 | psi)        |
| Steer pump output326    | I/min |       | US gal/min) |
| at pressure6,9          | MPa   | (1000 | psi)        |
| and engine speed35      | rps   | (2100 | rpm)        |
| Switch pump output246   | I/min | (65   | US gal/min) |
| at pressure 6,9         | MPa   | (1000 | psi)        |
| and engine speed 19,2   | rps   | (1150 | rpm)        |
| Articulation35          | deg   |       |             |



#### CAB

**Cab:** (non-ROPS) with two lockable doors. Sound insulating lining. Sliding self-locking windows. Tinted safety glass in all windows.

Canopy: ROPS/FOPS (SAE J1040, ISO 3471)

Heater/Defroster/Air Conditioner: Provides filtered (10 microns) fresh air and has a three-speed fan and a defroster for the front and side windows.

| Heater                         | 13,2 kW  | (45,000 | Btu/h) |
|--------------------------------|----------|---------|--------|
| Air conditioner                | 6,3 kW   | (21,500 | Btu/h) |
| Sound level in closed cab, max | 84 dB(A) |         |        |

Operator's seat: Fully adjustable air suspension seat with seat belt (SAE J386).



## **HYDRAULICS**

Closed and pressurized load-sensing system with a sturdy plate-steel tank. Hydraulic oil is fully filtered and cooled. An access hole is provided in the tank for easy cleaning. An in-tank magnet provides extra protection.

Pumps: Three gear-type pumps mounted on torque converter.

Supply system: Below 1150 rpm, the system is supplied by two main pumps. Above 1150 rpm, it is also supplied by the switch pump.

**Valve:** Split-spool valve with built-in pressure relief valve. Actuated by a pilot valve, it is mounted on front frame for easy access.

Lift function: The valve has four positions: raise, hold, lower and float. An automatic kickout detent is adjustable for any position between maximum reach and full lift height during raise.

**Tilt function:** The valve has three positions: rollback, hold and dump. Automatic bucket positioner is adjustable to any desired loading angle during rollback.

Cylinders: Double-acting.

Filters: Full-flow 10 micron return filter (with four elements), located in hydraulic oil tank.

| Relief pressure19,5        | MPa   | (2825  | psi)        |
|----------------------------|-------|--|-------------|
| Pump output, total912      |       | The state of the s | US gal/min) |
| at pressure 6,9            |       | (1000  | psi)        |
| and engine speed35         |       | (2100  | rpm)        |
| Output, by pump            |       |  |             |
| Main No. One325,5          | I/min | (86  | US gal/min) |
| Main No. Two261            | l/min | (69  | US gal/min) |
| Switch Pump325,5           | l/min | (86  | US gal/min) |
| Lift cylinders, no2        |       |  |             |
| Bore267                    | mm    | (10.5  | in)         |
| Stroke1483                 | mm    | (58.4  | in)         |
| Tilt cylinders, no2        |       |  |             |
| Bore267                    | mm    | (10.5  | in)         |
| Stroke848                  | mm    | (33.4)   | in)         |
| Raising time (loaded) 11.4 | S     |  |             |
| Dumping time (loaded) 4.0  | S     |  |             |
| Lowering time (empty) 5.8  | S     |  |             |
| Total cycle time21.2       | S     |  |             |
|                            |       |  |             |

## STANDARD EQUIPMENT

AIR CLEANERS (2), DRY TYPE, DUAL ELEMENT WITH EXHAUST **ASPIRATED PRECLEANERS** ALTERNATOR, 24V, 100A BATTERY DISCONNECT SWITCH, LOCKABLE **BOOM & BUCKET** CONTROL LEVERS. FINGERTIP **BOOM & BUCKET** LINKAGE, SEALED PINS BOOM KICKOUT, AUTO-MATIC, ADJUSTABLE BRAKES, 4-WHEEL HYDRAULIC, DRY DISC BRAKE SYSTEM, SECONDARY BUCKET LEVELER, AUTOMATIC CAB ACCESS STEPS & HANDRAILS (SAE J185) CAB (Non-ROPS): **Acoustical Lining** Doors (2); Lockable with Self-Locking, Sliding Glass Windows Door Hold-Open Struts (2) Electrical System: 24V, Circuit Breaker Protected. Prewired for Optional

Environmental Control: Air Conditioner, 6,3 kW (21,500 Btu/h) Heater/Defroster/Pressurizer, 13,2 kW (45,000 Btu/h) With Three-Speed Blower Fan, Filtered Air Floor Mat Interior Lights, Red & White Interior Rearview Mirror Safety Glass, Tinted Seat, Air Suspension, 6-Way Adjustable Seat Belt (SAE J386) Steering Wheel Spinner Knob Sun Visor Windshield Wiper & Washer, Front & Rear COLD START AID, ETHER INJECTION DIFFERENTIALS: LIMITED SLIP, FRONT & REAR DRAWBAR WITH PIN DRIVE SHAFT GUARD. Converter to Transmission FENDERS, REAR WITH STEPS GRILLE, REAR SWING-UP HYDRAULIC FLUID TO AIR COOLER HYDRAULIC PRESSURE TEST

INSTRUMENTS/GAUGES: Air Cleaner Restriction Indicator (2) **Engine Coolant** Temperature Gauge Engine Oil Pressure Gauge Fuel Gauges, Tank & Dash Mounted Hourmeter Sight Gauges: Hydraulic Fluid Level Transmission Fluid Level Transmission/Torque Converter Fluid Temperature Gauge Voltmeter **ISOLATION MOUNTS:** Cockpit, Engine, Radiator, Transmission LIFTING LUGS LIGHTS: Work (70W) Halogen, 5 Front, 2 Side, 2 Rear Stop & Tail Combination, 2 Rear LUBRICATION POINTS,

MANIFOLD TYPE,

MIRRORS, REARVIEW (2),

NEUTRAL START FEATURE

RADIATOR RECOVERY TANK

**GROUND LEVEL** 

**EXTERIOR** 

ROPS CANOPY (SAE J1040) (ISO 3471) SIDE PANELS, ENGINE HOOD, LOCKABLE STEERING FRAME LOCK TIRES: 41.25/70-39(34PR)L-5 TRANSMISSION: Powershift, with Directional Clutch Modulation Declutch Pedal with Dash Mounted On/Off Switch Shift Control, Single Lever **Flectric** VANDALISM LOCK, PROVISION FOR: Batteries, Engine Coolant, Fuel, Hydraulic Fluid, Transmission/Torque Converter Fluid WARNING ALARMS: Horn, Electric Reverse Alarm (SAE J994) **WARNING & MONITORING** LIGHTS: Air Conditioner Malfunction Brake Pump/Differential Pressure Brake System, Front Brake System, Rear Parking Brake Applied Transmission Filter Restriction

## **OPTIONAL EQUIPMENT**

Accessory Power Converter, 12V/6A Air Conditioner (Removal) Beacon, Rotating, Amber Bucket (See Operational Data) Points & Adapters Cutting Edge Wear Caps Cab (Removal) Counterweight, 1812 kg (4000 lb) Engine Oil Fill & Evacuation (Wiggins)

Accessories

Engine Preheater, Coolant & Oil (220V)
Engine Shutdown to Idle Kit: High Coolant Temperature Low Engine Oil Pressure
Engine Warning System:
High Coolant Temperature Low Coolant Level Low Oil Pressure
European Accessory Kit
E.E.C. Sound Reduction Kit
Fan, Sucker
Fenders & Mud Flaps, Front

PORTS, QUICK CONNECT

Fire Extinguisher
Fuel, Fast Fill Coupler
(Wiggins)
Guards:
Rear Light
Transmission
Hydraulic Fluid Fill & Evacuation
(Wiggins)
Lights, Work, 70W Halogen (2)
Lubrication System:
Automatic (Trabon)
Single Point, Manual (Trabon)
Radiator Sand Grid

ROPS Canopy (Removal)
Secondary Steering (Electric)
Tachometer
Tiefbau Kit (for German
Regulations)
Transmission Fluid Fill &
Evacuation (Wiggins)
Tires:
37.5-39(44PR)L-5
37.5R39 XRD2AT★
41.25/70-39(42PR)L-5

Under our policy of continuous product improvement, we reserve the right to change specifications and design without prior notice. The Illustrations do not necessarily show the standard version of the machine.

## **VME Industries North America**

A Business Unit of VME Americas Inc.

P.O. Box 178017 Cleveland, Ohio 44117-8017